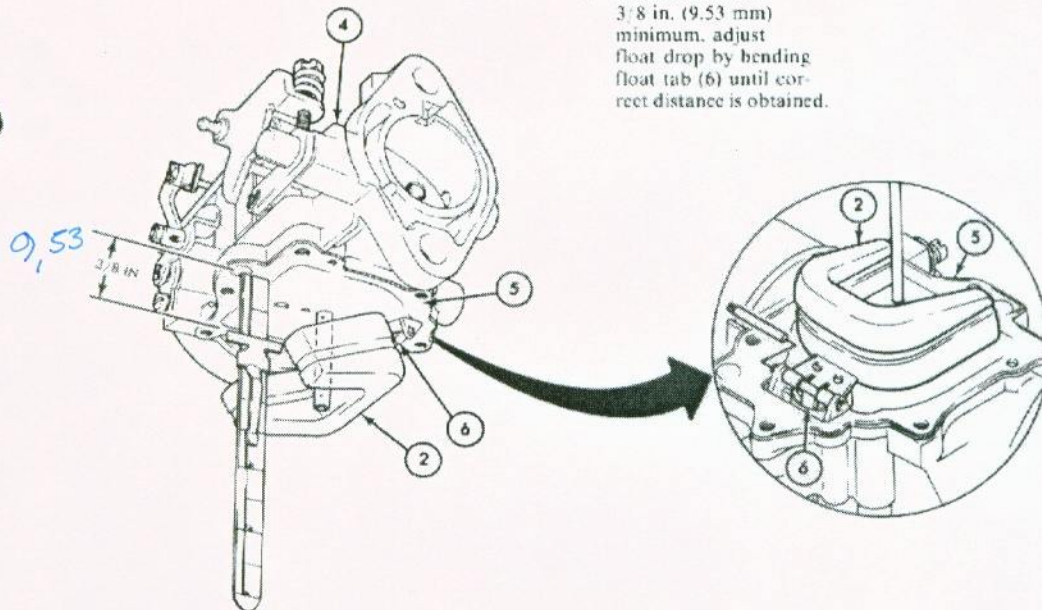


TM 9-2320-218-34-1

## 4-7. Carburetor Overhaul (Cont'd)

STEP NO.	LOCATION	ITEM	ACTION	REMARKS
----------	----------	------	--------	---------

- |     |  |           |   |  |
|-----|--|-----------|---|--|
| 57. |  | Float (2) | <p>Check and adjust float drop as follows:</p> <p>a. Hold throttle body (4) in normal installed position so float (2) is facing down.</p> <p>b. Using a short ruler or scale, measure the distance between gasket (5) and two tips of float (2).</p> <p>c. If distance is not 3/8 in. (9.53 mm) minimum, adjust float drop by bending float tab (6) until correct distance is obtained.</p> | <p>Make sure end of scale is placed on part of gasket (5) backed by metal to avoid false reading. Correct distance is 3/8 in. (9.53 mm) minimum.</p> |
|-----|--|-----------|---|--|



END OF TASK!

- FOLLOW-ON TASKS:
- Install carburetor on vehicle (TM 9-2320-218-20-1).
  - Adjust fuel mixture (TM 9-2320-218-20-1)

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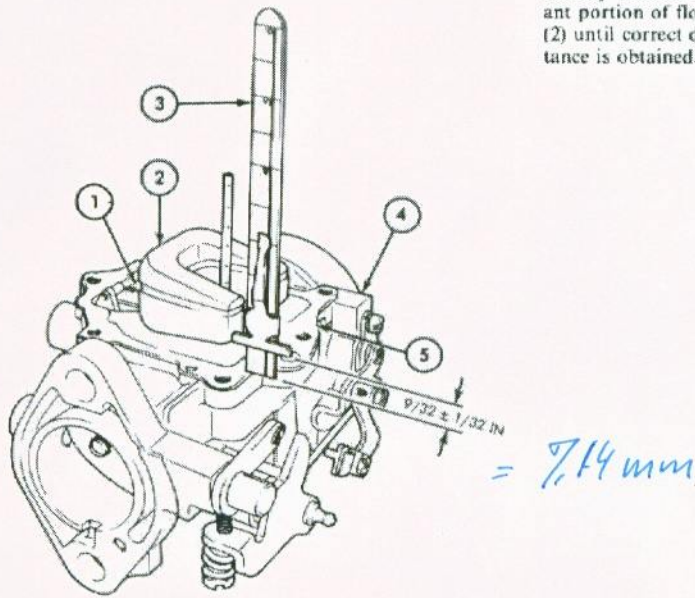
TM 9-2320-218-34-1

4-7. Carburetor Overhaul (Cont'd)

STEP NO.	LOCATION	ITEM	ACTION	REMARKS
----------	----------	------	--------	---------

d. FLOAT CHECKS AND ADJUSTMENTS

- |     |  |           |  |   |
|-----|--|-----------|--|---|
| 56. |  | Float (2) | Check and adjust float level as follows:   |   |
|     |  |           | a. Invert throttle body (4) so float (2) is uppermost.   |   |
|     |  |           | b. Using a short ruler or scale (3), measure the distance between gasket (5) and two tips of float (2).  | Make sure end of scale is placed on part of gasket (5) backed by metal to avoid false reading.<br>Correct distance is $9/32 \pm 1/32$ in. (7.14 ± 0.79 mm). |
|     |  |           | c. If distance is not $9/32 \pm 1/32$ in. (7.14 ± 0.79 mm), adjust float level by bending float arm (1) directly behind buoyant portion of float (2) until correct distance is obtained. | Use needle-nosed pliers.  |



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4-18

*Hvis du ikke kan forstå det engelske, så ring til mig.*

*gearkasse olie må ikke  
være EP og ikke med  
additiver.*

*mvh.  
Christine  
2063 9191*